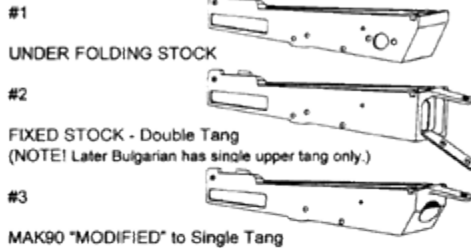


FREE AK TECH INFO

AK RECEIVER IDENTIFICATION:

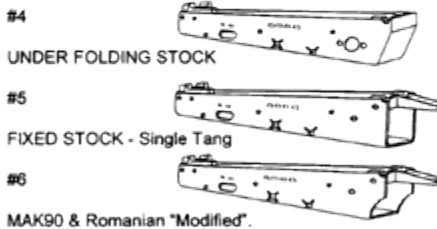
AK ONE PIECE MILLED STYLE:

MACHINED FROM FORGED OR BILLET STEEL BLOCK. 1950s SOVIET MANUFACTURING METHOD STILL USED BY CHINA AND BULGARIA ON SOME COMMERCIAL WEAPONS.



AKM & AK74 RIVETED STAMPED STYLE:

RIVETED TOGETHER FROM MACHINED COMPONENTS AND SHEET METAL RECEIVER SHELL. STYLE USED BY MOST OF THE WORLD'S GOV'T. MANUFACTURES AND BY THE CHINESE ON SOME COMMERCIAL WEAPONS.



RECEIVER TYPES #2, #3, #5, & #6 HAVE BEEN USED ON THUMBHOLE STOCK COMMERCIAL IMPORT RIFLES (ALSO SOME #1 & #4 FOLDING STOCK RECEIVERS HAVE BEEN MODIFIED AND IMPORTED WITH THUMBHOLE BUTTSTOCKS). RECEIVER TYPE #5 IS THE MOST COMMONLY AVAILABLE STYLE ON THE U.S. MARKET.

NOTE - ALL AA-OKs REPLACEMENT BUTTSTOCKS WILL FIT RECEIVER TYPES #5 & #6 WITH NO OR MINOR HANDFITTING. CHINESE RECEIVERS ARE USUALLY .025" NARROWER AT REAR. OUR REPLACEMENT BUTTSTOCKS WILL ALSO FIT RECEIVER TYPE #3 WITH SOME ADDITIONAL MODIFICATIONS.

OUR GERMAN SIDE FOLDING STOCKS WILL ONLY FIT RECEIVER TYPES #5 & #6. SOME HANDFITTING MAY BE REQUIRED.

MAJOR FIRE CONTROL PARTS for AKM & AK74 SELECT FIRE RIFLES:

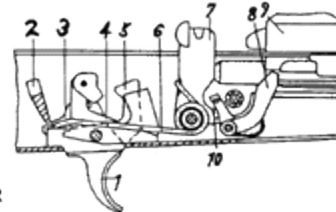
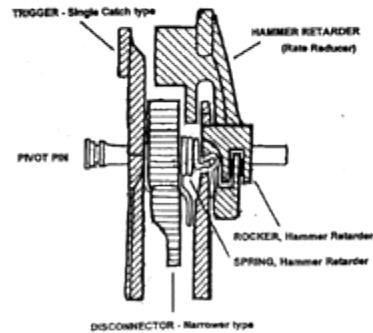


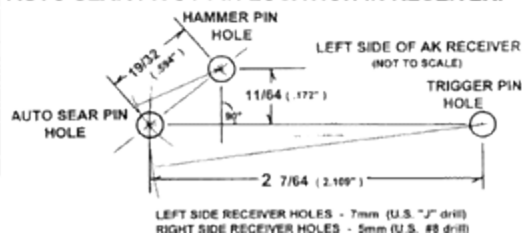
ILLUSTRATION NUMBER

- 1 TRIGGER
- 2 SAFETY-SELECTOR
- 3 DISCONNECTOR
- 4 HAMMER RETARDER assembly with Rocker
- 5 HOOK CATCH (part of trigger)
- 6 SPRING (double wound) for Trigger & Hammer
- 7 HAMMER
- 8 AUTO SEAR
- 9 BOLT CARRIER
- 10 SPRING for Auto Sear

AKM & AK74 HAMMER RETARDER PLACEMENT: (VIEW FROM TOP OF WEAPON)



AUTO SEAR PIVOT PIN LOCATION IN RECEIVER:



Important AK BARREL Notes:

DIAMETERS AT KEY POINTS ON VARIOUS RIFLE BARRELS

7.62x39 Caliber

CHINESE BARREL:	O. D. DIMENSIONS
Chamber .764"	(19.25mm w/ .005 - .006" press fit)
Rear Sight Base .734"	(18.5mm w/ .005 - .006" press fit)
Handguard Retainer .691"	
Gas Block .634"	(16mm w/ .003 - .004" press fit)
Front Sight Base .594"	(15mm w/ .003 - .004" press fit)
EURO PATTERN BARREL:	
Chamber .908"	(23mm w/ .003 - .004" press fit)
Rear Sight Base .694"	(17.5mm w/ .003 - .004" press fit)
Handguard Retainer .671"	
Gas Block .594"	(15mm w/ .003 - .004" press fit)
Front Sight Base .575"	(14.5mm w/ .003 - .004" press fit)

5.45x39 Caliber

BULGARIAN BARREL:	O. D. DIMENSIONS
Chamber .871"	(22mm w/ .004 - .005" press fit)
Rear Sight Base .694"	(17.5mm w/ .003 - .004" press fit)
Handguard Retainer .671"	
Gas Block .594"	(15mm w/ .003 - .004" press fit)
Front Sight Base .575"	(14.5mm w/ .003 - .004" press fit)
GERMAN BARREL:	
Chamber .867"	(22mm w/ .001 - .002" press fit)
Rear Sight Base .694"	(17.5mm w/ .003 - .004" press fit)
Handguard Retainer .671"	
Gas Block .594"	(15mm w/ .003 - .004" press fit)
Front Sight Base .575"	(14.5mm w/ .003 - .004" press fit)
ROMANIAN BARREL:	
Chamber .908"	(23mm w/ .003 - .004" press fit)
Rear Sight Base .694"	(17.5mm w/ .003 - .004" press fit)
Handguard Retainer .671"	
Gas Block .594"	(15mm w/ .003 - .004" press fit)
Front Sight Base .517"	(13mm w/ .004 - .005" press fit)
ROMANIAN SHORT BARREL:	
Chamber .908"	(23mm w/ .003 - .004" press fit)
Rear Sight Base .694"	(17.5mm w/ .003 - .004" press fit)
Handguard Retainer .671"	
Combination Gas Block & Front Sight Base .575"	(14.5mm w/ .003 - .004" press fit)